



Report No : GIS-17050117

Report date : 20XX-XX-XX

INSPECTION REPORT

I.GENERAL INFORMATION

Applicant	:	-	
Attn	:	-	
Supplier	:	-	
Factory	:	-	
Factory Address	:	-	
P/O No.	:	W1B2051	
P/O Quantity	:	300pcs	
Model/Art/Style	:	NVR-4441 CV-235 (KS-235L White)	
Product Description	:	Fridge	
Inspection type	:	Pre-shipment Inspection	
Inspection method	:	<input checked="" type="checkbox"/> GWI-IE / <input checked="" type="checkbox"/> SWI-0302/ <input checked="" type="checkbox"/> CKL-IE-0602	
Inspection date	:	20XX-XX-XX	

II.INSPECTION RESULT (Details can be referred to corresponding sections in this report)

	INSPECTION ITEMS	Conformed	Not conformed	
1	Quantity	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
2	Workmanship	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
3	Product Description	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
4	On site check	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Refer to remarks 1-4.
5	Form of Packaging	<input type="checkbox"/>	<input checked="" type="checkbox"/>	Refer to remark 5
6	Shipping Mark	<input checked="" type="checkbox"/>	<input type="checkbox"/>	
OVERALL CONCLUSION		Not conformed, refer to remarks 1-5		
FINAL DECISION		Client will make the final decision to reject or approve the conclusion		
Inspector	:	Tim-He	Supervisor's signature	

Important:

The above reflects our findings at the time and place of inspection based on random- selected samples in accordance with the previously agreed random statistical sampling standards. Any "test" or "check" listed in our reporting should not be regarded as the laboratory testing since they are conducted in different way. The report/certificate does not mean releasing for shipment. This report/certificate does not exempt sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter.






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REMARKS:

1	The factory did not allowed inspector perform transportation drop test during inspection								
2	No weight provided for shelf loading test during inspection by factory								
3	The factory did not provide related verified documents for Refrigerant content check during inspection								
4	No equipment provide for noise test during inspection by factory								
5	Actual found PO number W1B2052 instead of client's required W1B2051.								
	<table border="1"> <tr> <th colspan="2">PI</th> <th colspan="2">Actual found</th> </tr> <tr> <td>PI NO.:</td> <td>W1B2051</td> <td colspan="2">  </td> </tr> </table>	PI		Actual found		PI NO.:	W1B2051		
PI		Actual found							
PI NO.:	W1B2051								

NOTE:

1	Carton no. was not assigned yet.					
2	Manufacturer did not agree with us to draw one production sample to GIS office for reference.					
3	Manufacturer did not agree with us to draw defective sample to GIS office for reference.					
4	Spare parts as below:					
	W1B2062					
	Detail product description		Requirement	Actual	Detail product description	
	freezer door		8	8	Mid case	
	Door handle		3	3	Big case	
	Upper Hinge		5	5	Lower case	
	Display light		4	4	bottom hinge	
	Thermostat		5	5	Wheel	
Display Flat		4	4	axes		

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III.INSPECTION ITEM DETAILS (SECTION 1-6)

2. QUANTITY

PO No.	Item No.	PO Qty		shipment Qty		packed Qty		Unpacked Qty	Unfinished Qty	Sampling Size		
										Packed		Not packed
		pcs	ctns	pcs	ctns	pcs	ctns	pcs	pcs	pcs	ctns	pcs
W1B2051	NVR-4441	300	300	300	300	300	300	0	0	50	50	0
Total		300	300	300	300	300	300	0	0	50	50	0

2. WORKMANSHIP

Inspection Standard: ANSI/ASQC Z1.4		Defect classification	Cr	Ma	Mi
Sampling Plan:	Single, Normal	AQL	0	1.0	2.5
Inspection Level:	<input checked="" type="checkbox"/> G-II	Sample size	50	50	50
The defects which were found during inspection were listed as below:					
1	Scratch mark on drawer		--	--	1
Total Found:			0	0	1
Allowed:			0	1	3
Result			Pass		

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3. PRODUCT DESCRIPTION, STYLE AND COLOUR

3.1 Check against PO/photos/client's other's specification

The inspected samples were found similar to the description of PO/photos/other's specification.

3.2 Check against sample.

No submitted sample was provided by applicant or Vendor for style & color comparison

3.3 Check against Instruction Manual

The functionality description in English on the instruction manual is adopted on the actual unit.

4. ON SITE CHECK

-	Check points	Criteria	Sample size	Comment											
1	Hi voltage test	1500 Vac, 2s, 5mA	(50Samples):	No Breakdown.											
2	Earth resistance check	(25amp, < 0.1Ω)	(50Samples):	Conformed.											
3	Basic function check		(50Samples):	Conformed.											
4	Transportation Drop Test		(1Carton):	Not Conformed, refer to remark 1											
5	Power on check	4 hours at 230V 50Hz	(2Samples):	Conformed.											
6	Internal check for workmanship		(2Samples):	Conformed.											
7	Stability check	15 degree	(2Samples):	Conformed.											
8	Rub and tape test	With water for 15s 3M,810 tape	(5Samples):	Conformed.											
9	Strain relief check	100N 25 times	(2Samples):	Conformed.											
10	Compressor protection check		(2Samples):	Conformed.											
11	Noise check		(2Samples):	Not Conformed. Refer to remark 4											
12	Leak tightness check		(2Samples):	Conformed.											
13	Low voltage starting check	35% of rating voltage	(50Samples):	Conformed.											
14	Temperature measurement	at 230V 50Hz Specification: Ambient temperature:21℃	(2Samples):	Actual found as table below:											
	<table border="1"> <thead> <tr> <th>Item</th> <th>Setting</th> <th>Specification</th> <th>Actual</th> </tr> </thead> <tbody> <tr> <td rowspan="2">NVR-4441</td> <td>Med</td> <td>--</td> <td>-23.5℃—22℃</td> </tr> <tr> <td>Max</td> <td>≤-18℃</td> <td>-29.3℃—28.8℃</td> </tr> </tbody> </table>				Item	Setting	Specification	Actual	NVR-4441	Med	--	-23.5℃—22℃	Max	≤-18℃	-29.3℃—28.8℃
Item	Setting	Specification	Actual												
NVR-4441	Med	--	-23.5℃—22℃												
	Max	≤-18℃	-29.3℃—28.8℃												
15	Product measurement		(2Samples):	Actual found as table below:											
	<table border="1"> <thead> <tr> <th>Item</th> <th>Specification</th> <th>Actual</th> </tr> </thead> <tbody> <tr> <td rowspan="3">NVR-4441</td> <td>Unit size: 1744x596x595 mm</td> <td>Unit size: 1742x605x595mm</td> </tr> <tr> <td>Unit weight:61kg</td> <td>Unit weight:60.90kg</td> </tr> <tr> <td>Power cord length:--</td> <td>Power cord length:179-181cm</td> </tr> </tbody> </table>				Item	Specification	Actual	NVR-4441	Unit size: 1744x596x595 mm	Unit size: 1742x605x595mm	Unit weight:61kg	Unit weight:60.90kg	Power cord length:--	Power cord length:179-181cm	
Item	Specification	Actual													
NVR-4441	Unit size: 1744x596x595 mm	Unit size: 1742x605x595mm													
	Unit weight:61kg	Unit weight:60.90kg													
	Power cord length:--	Power cord length:179-181cm													
16	Refrigerant content check		(2Samples):	Not Conformed, refer to remark 3											
17	Shelf loading test		(2Samples):	Not Conformed, refer to remark 2											



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18	CDF check		(1Sample):	Actual finding refer to attachment 1											
19	Insulation test		(50Samples):	Conformed.											
20	Leakage current test	(1.15 rating power, <0.75mA)	(50Samples):	Conformed.											
21	Power consumption test	At 220V 50Hz	(2Samples):	Actual found as table below:											
<table border="1"> <thead> <tr> <th>Item</th> <th>Setting</th> <th>Reading (lower power)</th> <th>Reading (high power)</th> </tr> </thead> <tbody> <tr> <td rowspan="2">NVR-4441</td> <td>Med</td> <td>68.8W</td> <td>78.3W</td> </tr> <tr> <td>Max</td> <td>59.5W</td> <td>60.5W</td> </tr> </tbody> </table>					Item	Setting	Reading (lower power)	Reading (high power)	NVR-4441	Med	68.8W	78.3W	Max	59.5W	60.5W
Item	Setting	Reading (lower power)	Reading (high power)												
NVR-4441	Med	68.8W	78.3W												
	Max	59.5W	60.5W												
22	Barcode readability check		(5Samples):	Conformed.											
<table border="1"> <thead> <tr> <th>Item No.</th> <th>Barcode No.</th> <th>Location</th> <th>Barcode No.</th> <th>Location</th> </tr> </thead> <tbody> <tr> <td>NVR-4441</td> <td>8427155800491</td> <td>A</td> <td></td> <td></td> </tr> </tbody> </table> <p>*Location code: A-Export Carton; B-Gift Box; C-Blister Card; D-Unit; E-Hangtag; F-Inner White Box; G-Other</p>					Item No.	Barcode No.	Location	Barcode No.	Location	NVR-4441	8427155800491	A			
Item No.	Barcode No.	Location	Barcode No.	Location											
NVR-4441	8427155800491	A													

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5. PACKAGING:

-Packing method

Table with 2 columns: Category (Outer Pack, Unit pack) and Description (Corrugated Paper Plies, Fastening, Sealed by, Strapping, Unit in polybag...)

- Packaging information

Table with 7 columns: Item No., Carton size (spec from client), Carton size marked on carton, Carton size (actual), Carton Weight (spec from client), Carton Weight marked on carton, Carton (actual)(kg)

6. SHIPPING MARK:

Please refer to photos.

Attachment 1

CRITICAL COMPONENT CHECK

Table with 7 columns: Item for NVR-4441, Component, Trade Mark, Model, Technical data, Conformity mark, Does the Marking comply with certificate?

Please ask the manufacturer to provide the copy of certificate of the products and attach the certificate in the inspection report, and check the samples against the certificate, any discrepancy found, please remark it and the inspection result would be NOT CONFORMED

*Note: "Nil" --No CDF was provided by factory



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PHOTO ATTACHMENT



1 warehouse



2 export carton



3 unit packing



4 unit view (1)



5 unit view (2)



6 unit view (3)



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7 unit view (4)



8 unit view (5)



9 label on unit (1)



10 label on unit (2)



10 plug



11 power cord



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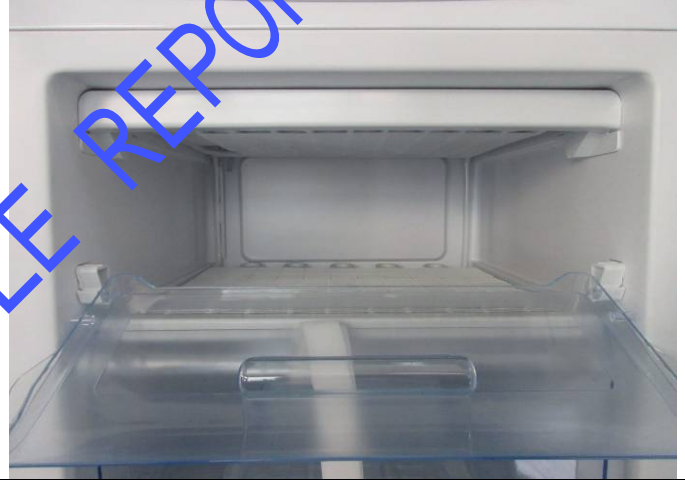
12 unit view (6)



13 unit view (7)



14 control panel



15 unit view (8)



16 unit view (9)



17 unit view (10)



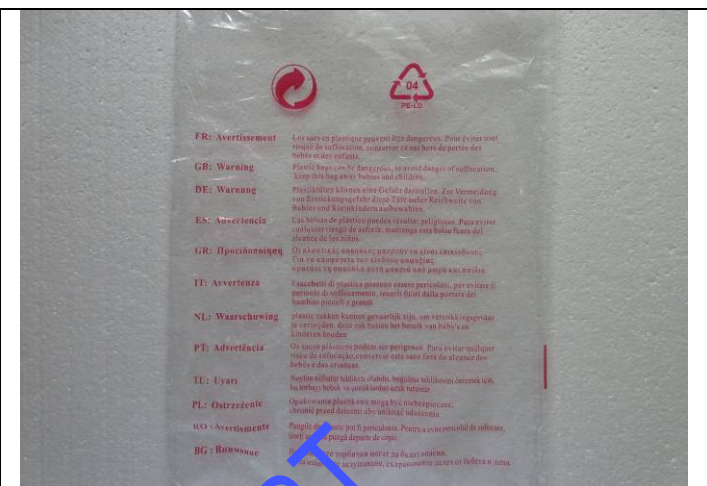
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18 accessories (1)



19 marking on accessories bag



20 accessories (2)



21 handle



22 serial no. sticker



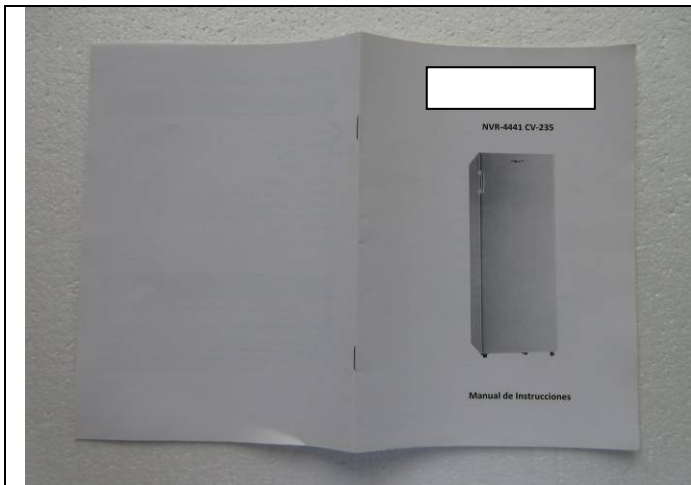
23 energ label



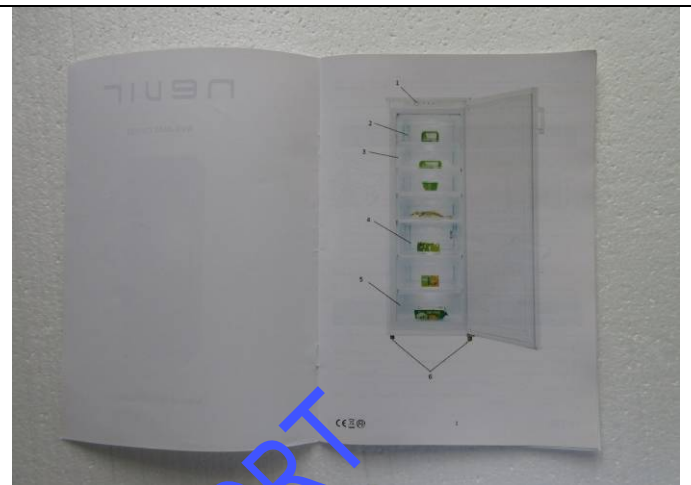
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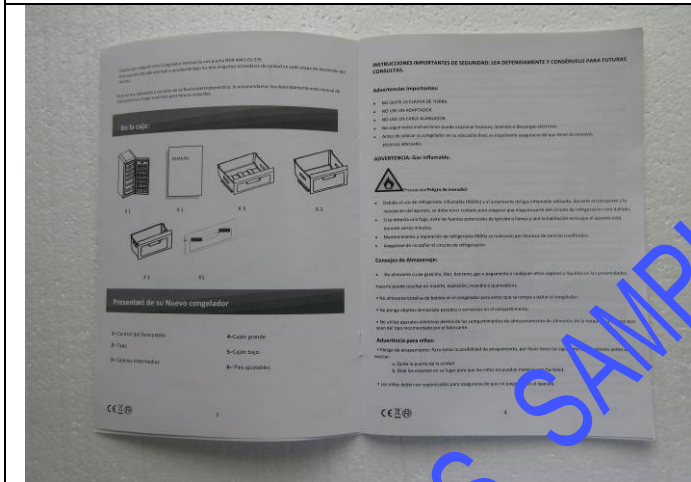
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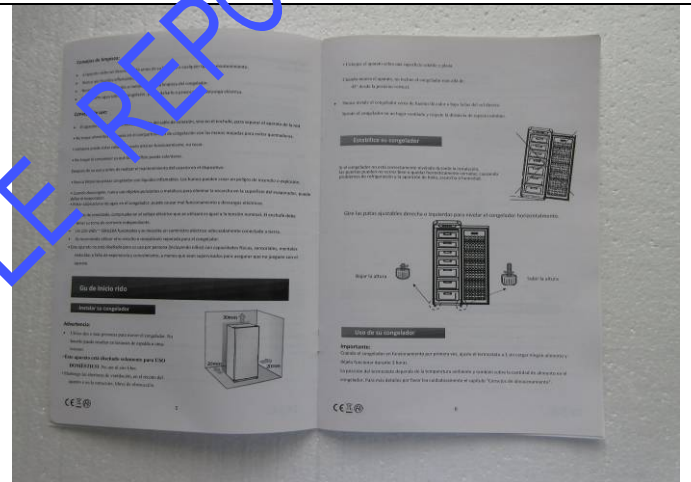
24 instruction manual (1)



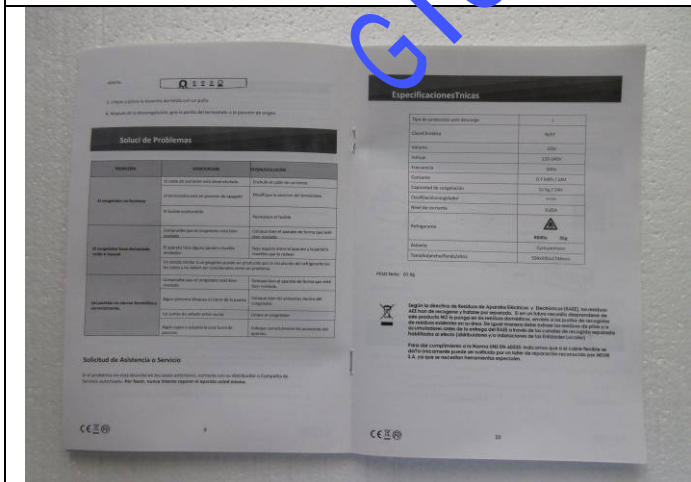
25 instruction manual (2)



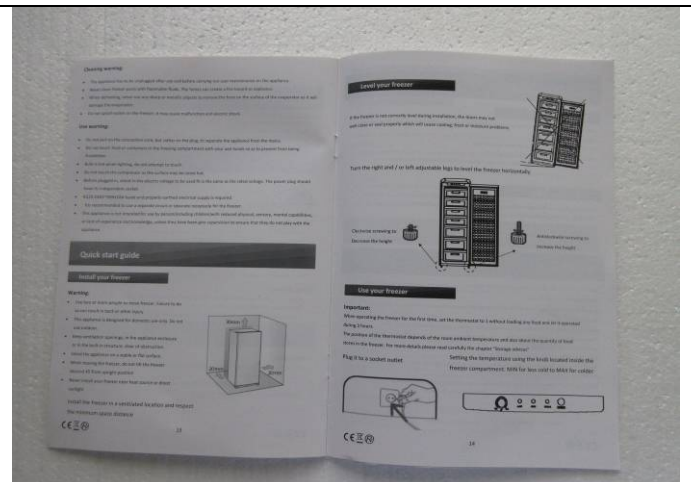
26 instruction manual (3)



27 instruction manual (4)



28 instruction manual (5)



29 instruction manual (6)



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30 unit view (11)



31 unit view (12)



32 assembly check



33 Hi-pot&Earth&Insulation test&Leakage current test (1)



34 barcode scan (1)



35 function check (1)



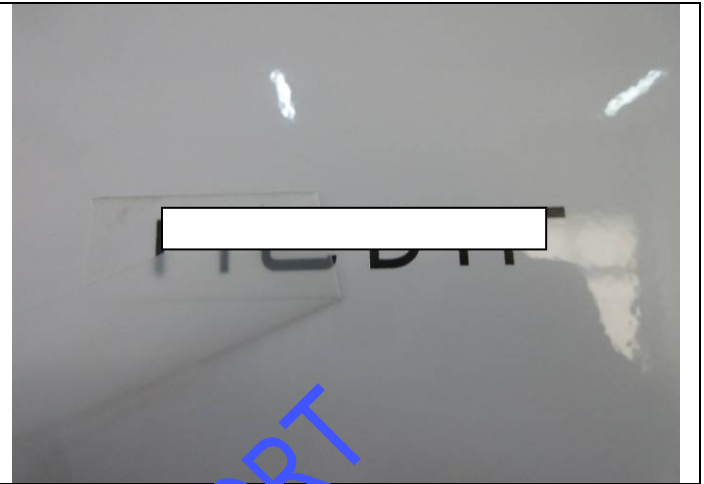
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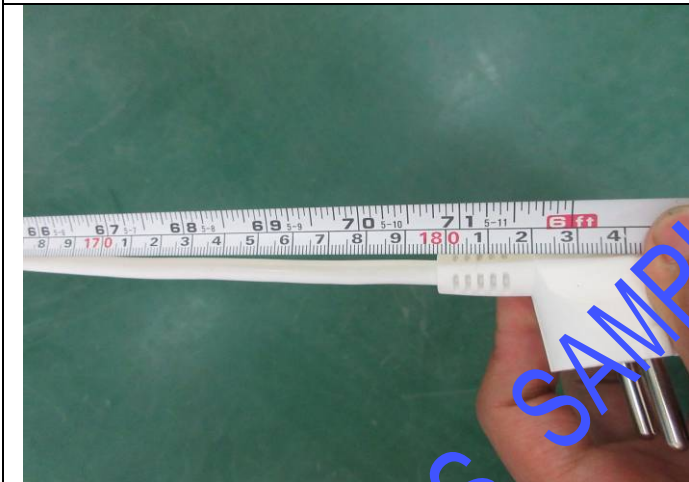
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36 function check (2)



37 tape test



38 power cord length



39 pull test



40 weight check (1)



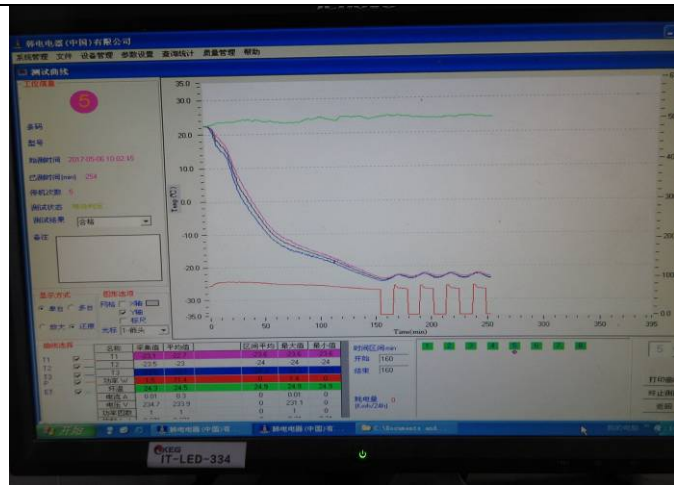
41 temperature check (1)



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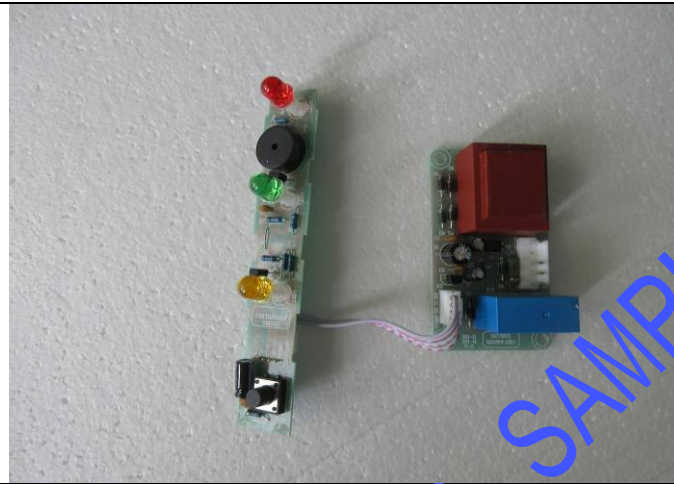
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42 temperature check (3)



43 internal check (1)



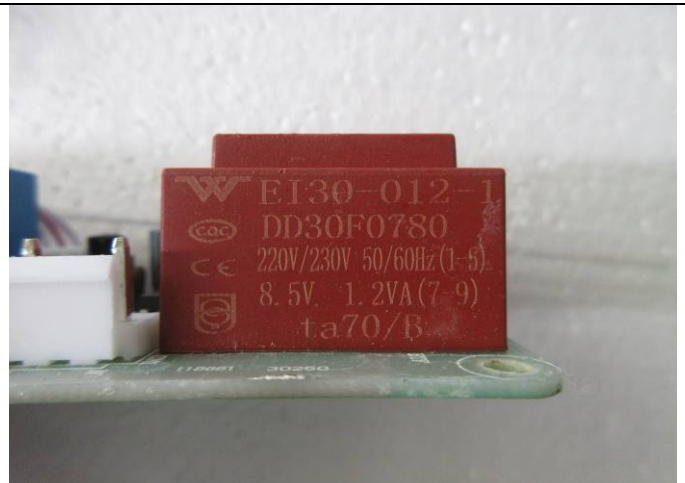
44 internal check (2)



45 internal check (3)



46 PCB (1)



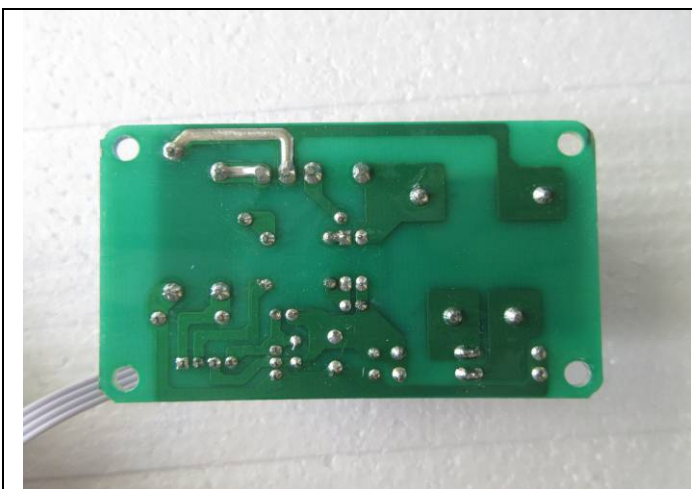
47 Transformer



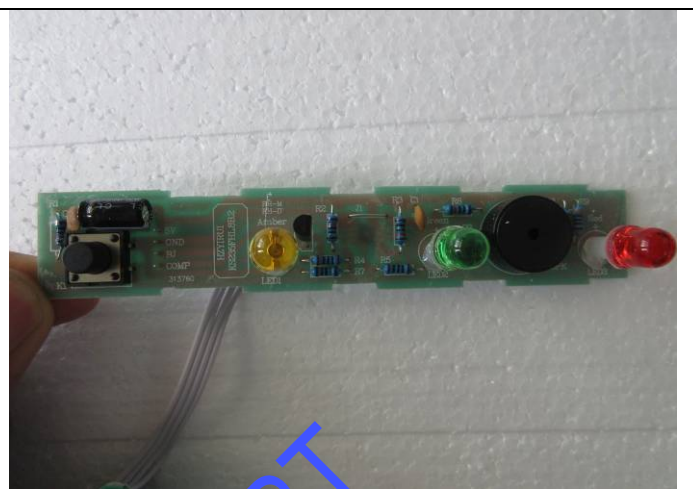
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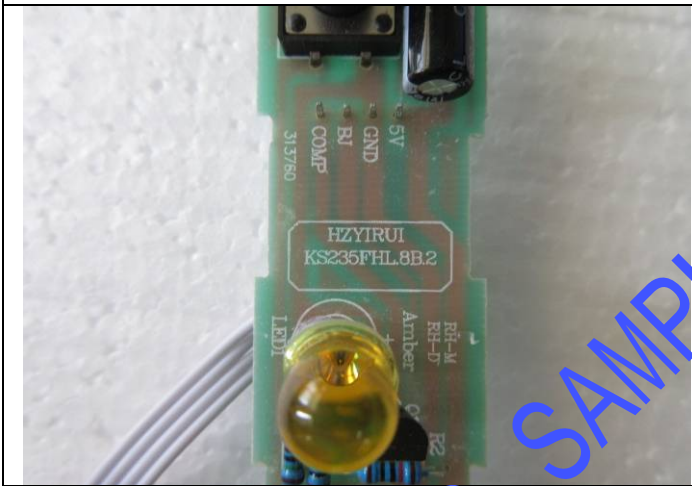
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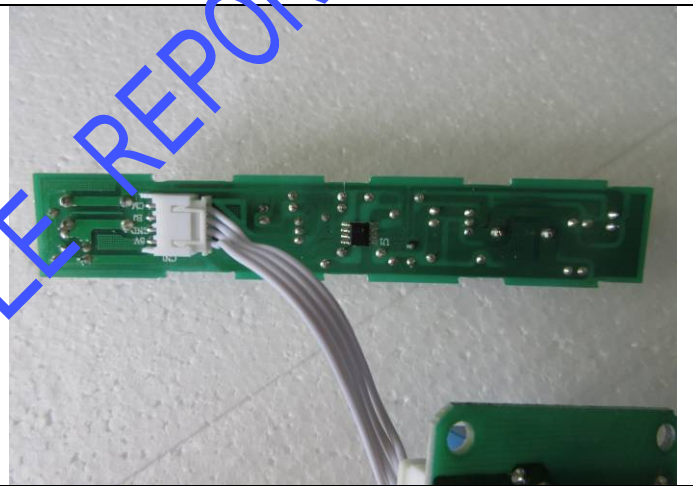
48 internal check (4)



49 internal check (5)



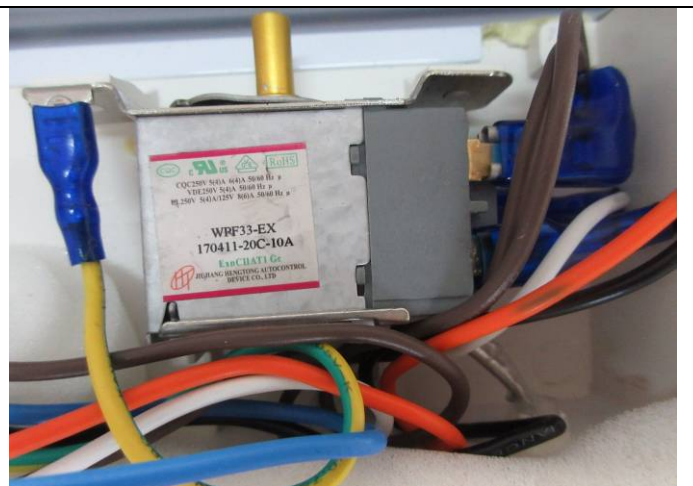
50 PCB (2)



51 internal check (6)



52 internal check (7)



53 Thermostat



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54 internal check (8)



55 Compressor



56 Capacitor



57 Starting (1)



58 Starting (2)



59 Protector (1)



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60 Protector (2)



61 spare parts (1)



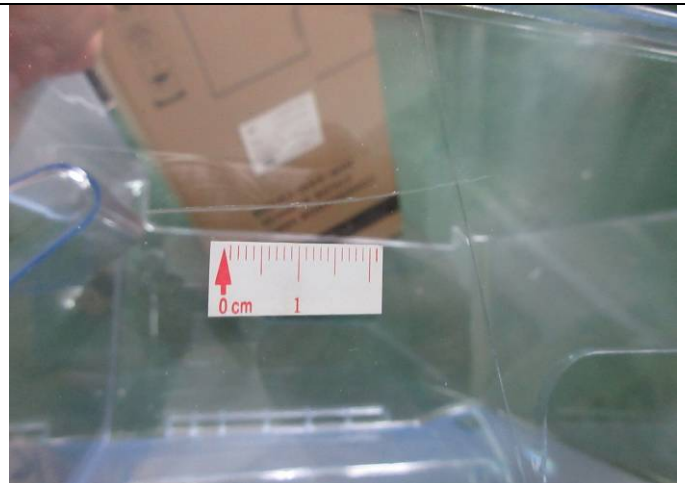
62 spare parts (2)



63 spare parts (3)



64 spare parts (6)



65 Defect-Scratch mark on drawer-Mi

*****End*****